

Date: Monday, 6/12/2006 3:43:25 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BEARING		
Job Number	: 27525		Part Number	: D2611		
Estimate Number	: 10807		Drawing Number	: D2611 REV B		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 6/12/2006 S.O. No. : N/A		Drawing Revision	: B		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 6/29/2006		
Previous Run	: 24769		Qty:	70	Um:	Each
Written By	<i>See Comment Below</i>		Comment			
Checked & Approved By	<i>by 06.06.13N</i>		Comment			
: Est Rev:B 99.06.23 Re-format DM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: <u>1489</u> <i>c Loc 15/04</i> (70) Purchase part as per Dwg D2611 Possible supplier: Alinabal, P/N: CBA-6-B2 Material release note required	
2.0	CBA6B2	BEARING	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 70.0000 Each(s) Bearing	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached <i>c Loc 23/06</i> (70)	
4.0	QC6	DIMENSIONAL CHECK	 <i>J 6.06.26 (70)</i>
		Comment: DIMENSIONAL CHECK	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	 <i>A 06/06/26 (70)</i>
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST52</u>	

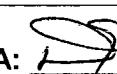
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes No DQA: 

Date: 06/06/27

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

Date: Monday, 6/12/2006 3:43:26 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 27525

Part Number: D2611

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 DC DOCUMENT CONTROL



(70)

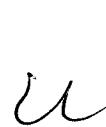
Comment: DOCUMENT CONTROL

Inspection Level 21

 06/06/27

Job Completion



 06-06-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____



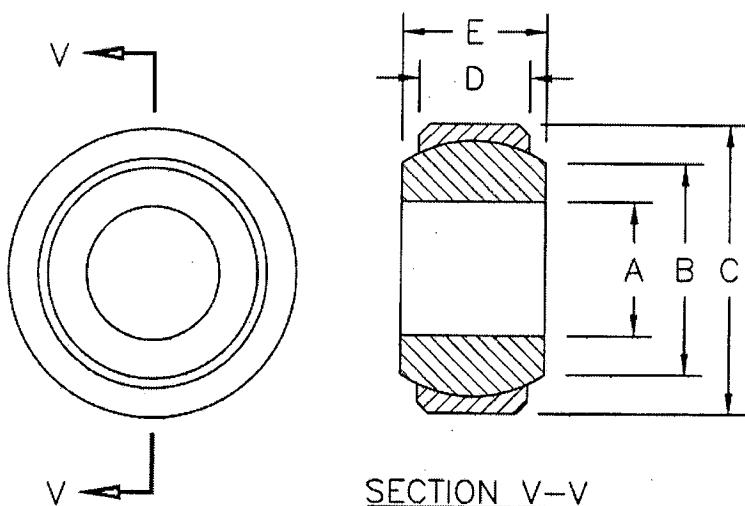
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2611 REV. B SHEET 1 OF 1
DATE		TITLE BEARING SCALE NTS
01.07.04		
A	97.07.31	NEW ISSUE
B	01.07.04	REDRAWN

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SPHERICAL BEARING

POSSIBLE SUPPLIERS: ALINABAL, P/N CBA-6-B2

ALL DIMENSIONS ARE IN INCHES



A	B	C	D	E
0.375	0.592 (REF)	$0.8125^{+0.0000}_{-0.0005}$	0.312 ± 0.005	0.406 ± 0.005

RELEASED
01.07.05

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27525

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Milford, CT 06460
(203) 877-3241 Fax: (203) 877-3745
www.alinabal.com

CERTIFICATE OF COMPLIANCE

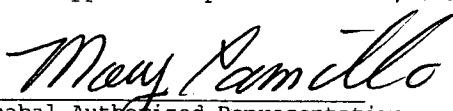
Attention: Quality Control Manager

Alinabal Part Description:CBA 6 B2

Customer Part Number:D261F

Customer P.O. Number:PO00001489

We certify that all parts manufactured or supplied by this company on subject purchase order are of a good commercial quality and in accordance with applicable purchase order, drawings and specifications.


Mary Lamillo

Alinabal Authorized Representative


6/16/06

Date